

SrN	Automated conveyor System Pretreatment Process &	
1	Pretreatment Process Plant in well Running Condition	
2	Required Power Supply	3PN Voltage
3	10 Stage Pretreatment Plant	
4	Max Part Size Can be Process Pretreatment	H-1450MM*W-790MM
5	Max Part Size Can be Process in Dry of Oven	H-1800MM*W-750MM
6	Phosphate storage tank available	Use During Phaspate tank cleaning
7	RO Plant Available	yes
8	Dosing System Available	yes
9	Phosphate storage tank available	Use During Phaspate tank cleaning
10	Cycle Time (Pretreatment & Paint Plant Both)	Depent on Curing Oven temperature and conveyor speed (as per our Process 2Hour)
11	RO water Storage Tank	2Nos
12	Boiler wih Heat Exchanger Available for	Pretreatment water Heating
13	Boiler Burner Capacity Min-Max	20-190KW *2
14	Stage 1- Hot Predegreasing Tank Capacity	2000L
15	Stage 2- Hot degreasing Tank Capacity	3500L
16	Stage 3- Water Rinse-1 Tank Capacity	1100L
17	Stage 4- Water Rinse-2 Tank Capacity	1100L
18	Stage 5- Activation Cond Rinse Tank Capacity	1100L
19	Stage 6- Zinc Phosphate Tank Capacity	4100L
20	Stage 7- DI Rinse-1 Tank Capacity	1100L
21	Stage 8- DI Rinsr-2 Tank Capacity	1100L
22	Stage 9- Air Blowing	
23	Stage 10- Dry of Oven Burner Min-Max	60-318KW

