Machine Model: 1203 DJB

Operation Voltage: 400V 50Hz 250A

Drilling Spindles Vertical Drilling Head 1 Horizontal LH Drilling Head 1 Horizontal RH Drilling Head

1 Tool Changer (Each Spindle) 6pcs (3 Independent Spindles)

Web Height Min-Max in mm 80-1220

Flanges Height Min-Max in mm 42-600

U Channels Min-Max in mm 80-1220

Angles Min in mm 80 x 80 x 8.

Angles Max in mm 300 x 300 x 50

Flats Min in mm 100

Flatrack Max in mm 1220

Square Tubes Min in mm 80 x 80

Square Tubes Max in mm 600 x 600

Rectangular Tubes Min in mm 80 x 40

Rectangular Tubes Max in mm 1200 x 600

Range of section lengths that can be processed in mm Min 2500 (Entry Side)

Range of section lengths that can be processed in mm Max 19000 (Entry Side)

Range of section lengths that can be processed in mm Min 1300 (Exit Side)

Range of section lengths that can be processed in mm Max 16000 (Exit Side)

Positioning weight Max 8000kgs

Max Drilling Dia: 50 mm

Max Thickness: 75 mm

Spindle rotation motor per head 15kw.

Spindle RPM 180-3000

Adaptor Size ISO45

Sawing Technical Features
Machine Model Number: 1260 BH
Sawing capacity at 90 Degrees: 1250 x 600 mm (Max) 80 x 10 mm (Min)
Sawing capacity at 45 degrees: 800 x 600 mm
Sawing capacity at 60 degrees (Optional) 500 x 500 mm
Belt Rotation Speed: 20 / 100 m/min
Belt size: 67 x 1.6
Belt motor power: 11Kw
Weight (Approx): 4600Kg

Marking System
Rotary Alpha Numeric A-Z & 0-9.
B30Tz3Ff

Electric System
Type 3 phase.
Voltage 415 volts +/- 10%
Cycles 50Hz
Total power installed approx. 98KW.